

G3425, G3625, G3925, G31225 and G31525 Chargrills

G3625, G3925, G31225 and G31525 ES Chargrills



INSTALLATION and SERVICING INSTRUCTIONS

The appliance must be installed and serviced by a qualified person as stipulated by the Gas Safety (*Installation & Use*) Regulations.

IMPORTANT

The installer must ensure that the installation of the appliance is in conformity with these instructions and National Regulations in force at the time of installation. Particular attention **MUST** be paid to:

**Gas Safety (*Installation & Use*) Regulations
Health And Safety At Work etc. Act
Local and National Building Regulations
Fire Precautions Act**

Detailed recommendations are contained in
Institute of Gas Engineers published documents:
**IGE/UP1, IGE/UP/2
BS6173 and BS5440**

The appliance has been CE-marked on the basis of compliance with the Gas Appliance Directive for the Countries, Gas Types and Pressures as stated on the data plate.

**WARNING: TO PREVENT SHOCKS, ALL APPLIANCES WHETHER GAS OR ELECTRIC,
MUST BE EARTHED.**

On completion of the installation, these instructions should be left with the Engineer-in-Charge for reference during servicing. Further to this, The Users Instructions should be handed over to the User, having had a demonstration of the operation and cleaning of the Appliance.

**IT IS MOST IMPORTANT THAT THESE INSTRUCTIONS BE CONSULTED BEFORE INSTALLING
AND COMMISSIONING THIS APPLIANCE. FAILURE TO COMPLY WITH THE SPECIFIED
PROCEDURES MAY RESULT IN DAMAGE OR THE NEED FOR A SERVICE CALL.**

PREVENTATIVE MAINTENANCE CONTRACT

In order to obtain maximum performance from this unit we would recommend that a maintenance contract be arranged with **SERVICELINE**. Visits may then be made at agreed intervals to carry out adjustments and repairs. A quotation will be given upon request to the contact numbers below.



WEEE Directive Registration No. WEE/DC0059TT/PRO

At end of unit life, dispose of appliance and any replacement parts in a safe manner, via a licenced waste handler.

Units are designed to be dismantled easily and recycling of all material is encouraged whenever practicable.

Falcon Foodservice Equipment

HEAD OFFICE AND WORKS

Wallace View, Hillfoots Road, Stirling. FK9 5PY. Scotland.

SERVICELINE CONTACT

Phone: 01438 363 000

Fax: 01438 369 900

T100766 Ref. 4

IMPORTANT INFORMATION

Warranty Policy Shortlist

Warranty does not cover :-

- Correcting faults caused by incorrect installation of a product.
- Where an engineer cannot gain access to a site or a product.
- Repeat commission visits.
- Replacement of any parts where damage has been caused by misuse.
- Engineer waiting time will be chargeable.
- Routine maintenance and cleaning.
- Gas conversions i.e. Natural to Propane gas.
- Descaling of water products and cleaning of water sensors where softeners/ conditioners are not fitted, or are fitted and not maintained.
- Blocked drains
- Independent steam generation systems.
- Gas, water and electrical supply external to unit.
- Light bulbs
- Re-installing vacuum in kettle jackets.
- Replacement of grill burner ceramics when damage has been clearly caused by misuse.
- Where an engineer finds no fault with a product that has been reported faulty.
- Re-setting or adjustment of thermostats when unit is operating to specification.
- Cleaning and unblocking of fryer filter systems due to customer misuse.
- Lubrication and adjustment of door catches.
- Cleaning and Maintenance
 - Cleaning of burner jets
 - Poor combustion caused by lack of cleaning
 - Lubrication of moving parts
 - Lubrication of gas cocks
 - Cleaning/adjustment of pilots
 - Correction of gas pressure to appliance.
 - Renewing of electric cable ends.
 - Replacement of fuses
 - Corrosion caused by use of chemical cleaners.

SECTION 1 - INSTALLATION

UNLESS OTHERWISE STATED, PARTS WHICH HAVE BEEN PROTECTED BY THE MANUFACTURER ARE NOT TO BE ADJUSTED BY THE INSTALLER.

1.1 MODEL NUMBERS, NETT WEIGHTS and DIMENSIONS

Model	Width (mm)	Depth (mm)	Height (mm)	Weight (kg)
G3425 Chargrill	400	770	455	83
G3625/G3625ES Chargrills	600	770	455	143
G3925/G2925ES Chargrills	900	770	455	205
G31225/G21225ES Chargrills	1200	770	455	286
G31525/G31525ES Chargrills	1500	770	455	348

1.2 SITING

The unit may be installed on a table, counter top or purpose designed floor stand, available from Falcon. The unit must be installed on a firm, level surface in a well lit, suitably ventilated position.

Models may be installed to within 175mm of a combustible wall at the back and sides.

Important

If a unit requires to be installed in suite formation with matching appliances, the instructions for all units must be consulted to determine necessary clearance to any combustible rear wall or overlying surface. Some models require greater clearance than others and the largest figure quoted in any individual instruction will therefore determine the clearance for a complete suite of adjoining appliances.

1.3 VENTILATION

Adequate ventilation must be provided to supply sufficient fresh air for combustion and allow easy removal of combustion products which may be harmful to health. Recommendations for Ventilation of Catering Appliances are given in BS5440:2.

For multiple installations the requirements should be added together. Installation should be made in accordance with local and/or national regulations which apply at the time. A competent installer must be employed.

1.4 GAS SUPPLY

The incoming service must be of sufficient size to supply full heat input without excessive pressure drop. A gas meter will be installed in the system by the gas supplier. Alternatively, if an existing meter is to be utilised, this should be checked preferably by supplier to ensure that it will deal with the rate of gas supply required.

This is particularly important when a number of units are being installed in a suite.

Installation pipework should be fitted in accordance with IGE/UP/2. The pipe size from the meter to the unit must be not less than that of the appliance inlet connection, R³/₄ (3/4" BSP male).

An isolating cock must be located close to the unit to facilitate shut-down during emergency or routine servicing. The cock must be easily accessible to user. The installation must be tested for gas tightness; details are given in IGE/UP/1.

If flexible tube is used, the gas supply tubing or hose shall comply with national requirements in force. These will be periodically examined and replaced as necessary.

The adjustable governor supplied must be fitted to Natural Gas models only.

1.5 TOTAL HEAT INPUTS and PRESSURE ADJUSTMENT

Two burners at maximum position.

Adjustment pressure at test point on gas tap manifold should be 15mb.

1.5.1 Burner Injector Sizes - Natural Gas (in mm)

Model/ No. of burners	1	2	3	4	5
G3425 Chargrill	Ø3.0	-	-	-	-
G3625 Chargrill	Ø2.6	Ø2.6	-	-	-
G3925 Chargrill	Ø2.6	Ø2.6	Ø2.6	-	-
G31225 Chargrill	Ø2.6	Ø2.6	Ø2.4	Ø2.5	-
G31525 Chargrill	Ø2.6	Ø2.4	Ø2.3	Ø2.4	Ø2.4

Model/ No. of burners	1	2	3	4	5
G3625ES Chargrill	Ø1.95	Ø1.95	-	-	-
G3925ES Chargrill	Ø2.25	Ø2.25	Ø2.25	-	-
G31225ES Chargrill	Ø2.4	Ø2.4	Ø2.4	Ø2.4	-
G31525ES Chargrill	Ø2.3	Ø2.3	Ø2.1	Ø2.2	Ø2.2

1.5.2 Burner Injector Sizes - Propane Gas (*Amal Jet*)

Model/ No. of burners	1	2	3	4	5
G3425 Chargrill	400	-	-	-	-
G3625 Chargrill	300	300	-	-	-
G3925 Chargrill	300	300	300	-	-
G31225 Chargrill	300	300	300	300	-
G31525 Chargrill	260	260	260	260	260

Model/ No. of burners	1	2	3	4	5
G3625ES Chargrill	240	240	-	-	-
G3925ES Chargrill	240	240	240	-	-
G31225ES Chargrill	250	250	250	250	-
G31525ES Chargrill	240	240	240	240	240

1.5.3 PILOT INJECTOR SIZES (*Natural and Propane gas*)

Gas type	injector
Natural Gas	Polidoro G31.2
Propane Gas	Polidoro G25.1

1.6 HEAT INPUTS (*Natural and Propane Gas*)

1.6.1 Standard Models

Model	kW (<i>net</i>)	Btu/hr (<i>gross</i>)
G3425	10.8	40,546
G3625	17.2	64,573
G3925	26.3	98,737
G31225	31.8	119,386
G31525	37.2	139,659

1.6.2 Energy Saving Models

Model	kW (<i>net</i>)	Btu/hr (<i>gross</i>)
G3625ES	12.9	48,430
G3925ES	19.73	74,072
G31225ES	28.62	107,447
G31525ES	33.48	125,963

1.7 SUPPLY PRESSURE (*Natural and Propane Gas*)

Model	Natural	Propane
All models	20	37

Burner pressure test point is located upon gas valve manifold. An adjustable governor ($\frac{3}{4}$ " BSP) is provided on Natural Gas units.

Gas type	mbar	inches w.g
Natural Gas	15	8
Propane Gas	37	14.8

1.8 BURNER ADJUSTMENTS

Burner Aeration

Burners are fitted with fixed injectors. Adjustable aeration is provided by means of a burner inlet shroud.

Typical Aeration

Natural Gas - Fully open

Propane Gas - 10mm gap

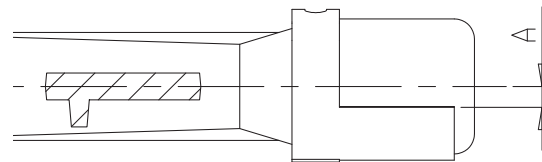


Figure 1

Low flame is factory set at approximately 80% of full flame.

SECTION 2 - ASSEMBLY and COMMISSIONING

2.1 ASSEMBLY

2.1.1 Unpacking

Remove all packing material etc. and ensure burners are correctly located over injectors and at rear.

2.1.2 Positioning

Place unit in position and level using feet adjusters. To mount upon floor-stand, refer to details supplied with stand. The appliance is now ready for connection to gas supply.

2.2 CONNECTION TO THE GAS SUPPLY

With unit in position (*see Section 1.2*) connect to gas supply in accordance with Section 1.4. For Natural Gas application, governor supplied must be fitted, adequately supported and positioned accessibly to facilitate adjustment. (*Never fit a governor to a Propane appliance*). Purge installation and check gas tightness see IGE/UP/1.

2.3 PRE-COMMISSIONING CHECK

2.3.1 Setting the Natural Gas Pressure

Connect a suitable gauge to pressure test point located on unit underside at RH side.

Light burners in accordance with procedure detailed in Section 2.4 of User Instructions.

Governor

On Natural gas units, adjust governor to produce required pressure. To achieve this, remove cap to access adjustment screw and turn screw clockwise to increase pressure or vice-versa. Replace cap when correct pressure has been established.

For all models, burner pressure at test point with two burners on should be 15mB.

2.3.2 Aeration Setting

Observe burner flames through inspection aperture and window. If adjustment is necessary, lift away branding irons and radiants to access aeration adjustment cover. Having achieved optimum performance, lock screw to secure cover in position.

Flame cones shall be stable and display good burner cross-lighting on both LOW and HIGH settings. There should be no yellow tipping or flame lift.

Burner aeration has been set by Falcon and should not be altered unless absolutely necessary.

2.3.3 Gas Tightness

After installation, the engineer responsible should check that all connections are gas tight and ensure satisfactory operation of unit before leaving the premises.

2.4 INSTRUCTION TO USER

After installing and commissioning unit, hand User Instructions to user or purchaser and ensure that person(s) responsible understand how to light, clean and operate appliance. It is important to ensure that the location of the gas isolating cock is made known to the user and that the procedure for operation in an emergency be demonstrated.

Advise User that unit and installation should be SERVICED and INSPECTED REGULARLY as recommended by Falcon.

For continued safe and efficient operation, the user should be aware that any smell emitting from the new appliance will quickly disappear.

SECTION 3 - SERVICING and CONVERSION

Before carrying out any inspection, servicing or exchange of components. TURN OFF GAS AT ISOLATING COCK and remove branding irons and radiants.

When re-assembling, replace parts in reverse order to dismantling unless instructed otherwise.

After carrying out any servicing or exchange of gas carrying components - ALWAYS CHECK FOR GAS TIGHTNESS!

3.1 CONVERSION TO OTHER GASES

When converting between NATURAL and PROPANE gas, carry out the following:-

- a) Change main injectors and pilot injectors to suit gas type (*Refer to Sections 1.5.3 and 3.4*).
- b) Change gas valve (*Refer to Section 3.6*).
- c) Remove governor when converting to PROPANE GAS. Fit governor when converting to NATURAL GAS.
- d) Check pressure settings (*Refer to Sections 1.7 and 2.3.1*).
- e) Adjust burner aeration (*Refer to Section 1.8*).
- f) Set low flame. Refer to Section 3.6 (*m - q*).
- g) Check gas tightness.
- h) Fit replacement label for appropriate gas.

3.2 REMOVAL OF CONTROL PANEL

Upper and lower panels are secured together. Remove jug and control knobs. Undo fixings on underside of lower panel and top side of upper panel.

Remove top fixings from upper panel face.

Disconnect spark igniter leads.

3.3 BURNERS

3.3.1 Main Burner

To access burners, lift away branding bars and remove cast radiants. Burners should be cleaned periodically to maintain maximum performance.

Remove burner by raising rear slightly and push back to clear injector.

Clean burner with a damp cloth. Burner ports should be cleared with a suitable metal broach. Shake debris clear or blow it away with compressed air. When replacing, ensure rear pins are located correctly. Check aeration adjustment. refer to Sections 1.8 and 2.3.2

3.3.2 Pilot Assembly

To remove, proceed as follows:-

- a) Remove front fascia panels as detailed in Section 3.2. Undo thermocouple securing nut and pull copper capillary gently until thermocouple is completely removed.
- b) Undo electrode.
- c) Release tubing nut from pilot gas pipe. Take care not to lose injector removed with nut.
- d) Undo fixings securing pilot assembly and remove complete assembly. Replace in reverse order.

3.4 INJECTORS

To access, remove burners as detailed in Section 3.3.1. Undo injectors using a spanner. Soak in a suitable solvent to remove debris and wipe with a soft rag.

DO NOT USE metal implements to clear an injector orifice. Check seals are clean before refitting and that this is carried out in the correct order. Refer to Section 1.6.

After replacement, check burner performance is in accordance with Sections 1.8 and 2.3.2.

3.5 THERMOCOUPLE

To remove, proceed as follows -

- a) Remove control panels as detailed in Section 3.2.
- b) Undo tubing nuts at pilot assembly and gas control.
- c) Manoeuvre thermocouple clear.
- d) Replace in reverse order.

When replacing a thermocouple, coil excess in a similar manner to original and take care not to bend capillary sleeving to less than 12mm radius.

Take care not to overtighten valve connection.

3.6 GAS TAP

To access, remove control panel assembly as detailed in Section 3.2.

To remove a gas control, proceed as follows:-

- a) Undo nut that secures burner feed pipe to control.
- b) Undo pilot tubing nut.
- c) Remove fixings that secure control to float rail.
- d) Manoeuvre control to enable thermocouple removal.
- e) Withdraw control.

When replacing a control, ensure sealing gasket is in a serviceable condition and check gas tightness.

Set/check LOW FLAME as detailed in m) - q) below.

To clean and lubricate a tap, proceed as follows:-

Plugs and bodies are machined in pairs and parts are not interchangeable. Always clean one tap at a time.

- f) Remove fixings which retain front securing plate whilst holding plate against internal spring pressure.
- g) Carefully withdraw plate with operating spindle.
- h) Withdraw exposed rod, spring, brass washer and sealing washer. Take care not to lose any of these small parts.
- k) Withdraw plug and clean with a soft rag at the same time as control body mating. Ensure grease does not block plug hole or tap body holes - this will affect gas flow. Regrease plug sparingly with an approved heat resistant grease. Re-assemble strictly in reverse order and take care with central pin assembly. i.e. fit pin spring first followed by brass washer and sealing washer. When inserting into plug, ensure sealing washer locates snugly in recess at plug hole bottom.

When reassembling operating spindle, the niting pin should engage within plug slot. When replacing control, ensure sealing gasket is in serviceable condition and check gas tightness. Take care not to bend thermocouple capillary to less than 12mm radius.

m) LOW FLAME setting can be adjusted by means of a screw on control front (*refer to Figure 2*). If necessary, adjust flame by following procedure:-

- n) Turn adjusting screw fully anti-clockwise.
- p) Light burner and turn to LOW setting.
- q) Observe flame and if necessary turn screw very slightly to obtain a satisfactory condition. Turn anticlockwise to increase flame and vice-versa. Aim to achieve 80% of maximum flame. On multiple burner units, all burners must be adjusted in a similar fashion. Check basic flame stability and that cross-lighting at low flow is satisfactory.

3.7 GOVERNOR

This applies to NATURAL GAS models ONLY.

The type of governor supplied is maintenance free. Check that blue dust cap covering vent is fitted and in good condition as this protects the breather hole.

When fitting governor, ensure that direction arrow points toward unit inlet.

Low Flame Setting Screw

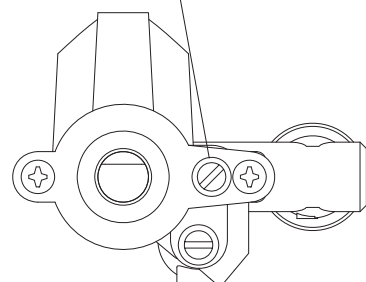


Figure 2 - Low Flame Setting Detail

3.8 SPARK IGNITER

To access connections, open control panel assembly as detailed in Section 3.2.

To remove and replace:-

- a) Disconnect igniter lead at rear of igniter.
- b) Undo panel securing nut and remove igniter.
- c) Replace in reverse order.

3.9 ELECTRODE

To access pilot, remove control panel assembly as detailed in Section 3.2.

To remove and replace:-

- a) Disconnect igniter lead at electrode end.
- b) Undo pilot assembly nut and remove electrode.
- c) Replace in reverse order.

SECTION 4 - SPARES

When ordering spares, quote the unit type and serial number. This information will be found on data plate located at rear of unit.

An identity label is also provided on front frame.

